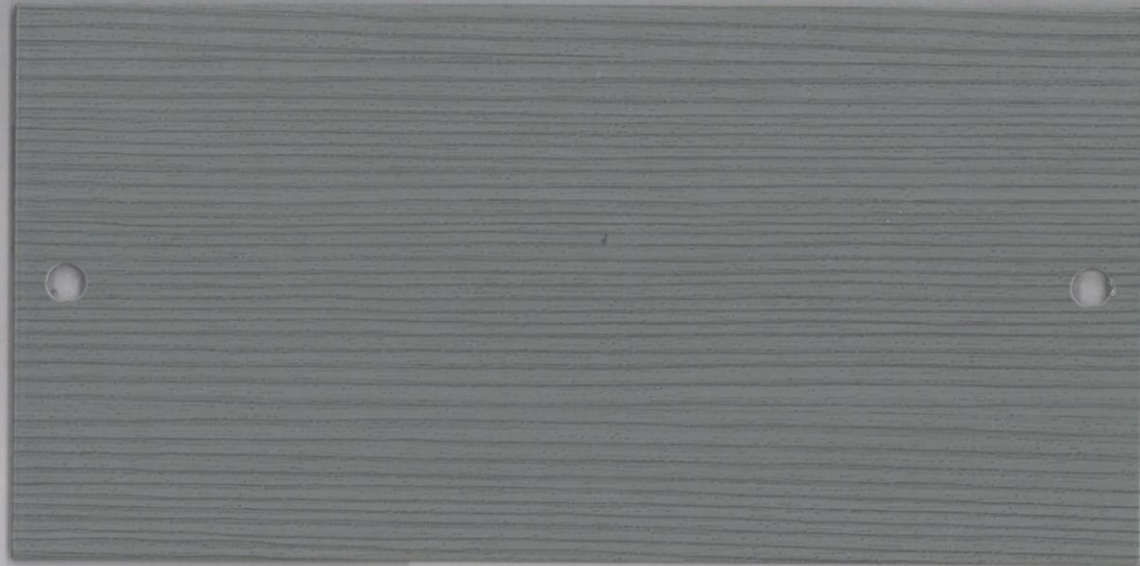


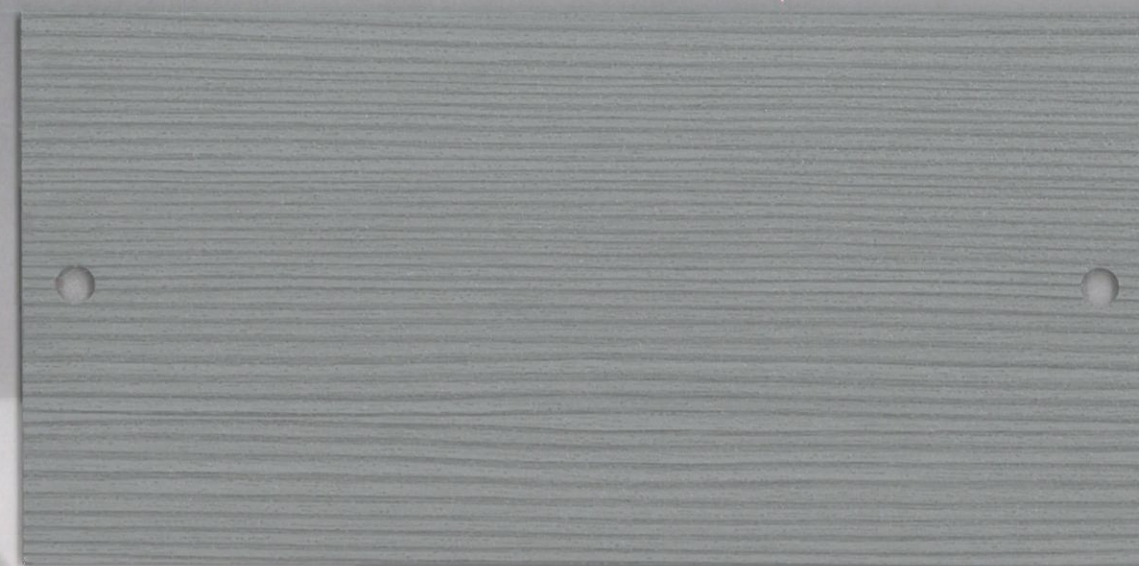


# WOOD ON GREY

MRK-005-0723



*Powder Coating: 8C-040-A001 + Heat Transfer Film: 2105/06*



*Powder Coating: 8G-039-A005 + Heat Transfer Film: 2105/06*



*Powder Coating: 8C-038-A001 + Heat Transfer Film: 2505/10*



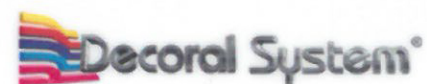
*Powder Coating: 8C-081-A001 + Heat Transfer Film: 2513/11*



*Powder Coating: 8C-039-A001 + Heat Transfer Film: 2513/11*



*Powder Coating: 8G-039-A005 + Heat Transfer Film: 2513/11*



Viale del Lavoro, 5 - 37040 Arcole (VR)  
Tel. +39 045 7639111 - Fax +39 045 7639100  
info@decoral-system.com - www.decoral-system.com

L' idoneità all'impiego in esterno degli abbinamenti tra prodotti vernicianti poliuretanici Decoral System® e film sublimatici Decoral System® dovrà essere valutata sul sito internet [www.decoral-system.com](http://www.decoral-system.com) (alla voce FINITURE ADATTE PER USO ESTERNO) oppure contattando il nostro laboratorio.

Suitability for outdoor use of different combinations between polyurethane Decoral System® Powder coatings and heat transfer film Decoral System® must be assessed on [www.decoral-system.com](http://www.decoral-system.com) (link: TESTED FOR OUTDOOR USE) or contacting our laboratory.



Test Report: Florida Natural Exposure		Decoral LAB Research and Development	33
	Florida Test		Total duration: 12 months
EXPOSURE PERIOD: FROM: 25/11/2013 TO: 25/11/2014			
LAB ID NUMBER: 32796 POWDER COATING: 8C-081-A001 HEAT TRANSFER FILM: 2513/11 Colour variation (ΔE): 0.84 residual gloss: 100%			
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE).			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
<b>QUALIDECO REQUIREMENTS</b> The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).			
Mod_TR_02_rev02 Laboratory Decoral System Date: 24/04/2015 ID Report: TR-NE-33-2015			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	35
	Florida Test		Total duration: 12 months
EXPOSURE PERIOD: FROM: 25/11/2013 TO: 25/11/2014			
LAB ID NUMBER: 32788 POWDER COATING: 8C-038-A001 HEAT TRANSFER FILM: 2505/10 Colour variation (ΔE): 1.21 residual gloss: 99%			
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE).			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
<b>QUALIDECO REQUIREMENTS</b> The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).			
Mod_TR_02_rev02 Laboratory Decoral System Date: 24/04/2015 ID Report: TR-NE-35-2015			

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development	33
	Laboratory Test	No. 360	Device: QSun 3000
Total duration: 882h			
EXPOSURE PERIOD: FROM: 25/11/2013 TO: 25/11/2014			
LAB ID NUMBER: 29108 POWDER COATING: 8C-039-A001 HEAT TRANSFER FILM: 2513/11 Colour variation (ΔE): 0.57 residual gloss: 109%			
<b>Technical Remarks</b> Excellent residual gloss and very low colour variation (ΔE), after 882 hours on decorated sample.			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.			
Mod_TR_01_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-33-2013			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	13
	Florida Test		Total duration: 12 months
EXPOSURE PERIOD: FROM: 20/08/2013 TO: 21/08/2014			
LAB ID NUMBER: 32057 POWDER COATING: 8C-040-A001 HEAT TRANSFER FILM: 2105/06 Colour variation (ΔE): 1.23 residual gloss: 86%			
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE).			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
<b>QUALIDECO REQUIREMENTS</b> The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).			
Mod_TR_02_rev02 Laboratory Decoral System Date: 12/01/2015 ID Report: TR-NE-13-2015			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	12
	Florida Test		Total duration: 12 months
EXPOSURE PERIOD: FROM: 20/08/2013 TO: 21/08/2014			
LAB ID NUMBER: 31867 POWDER COATING: 8G-039-A005 HEAT TRANSFER FILM: 2513/11 Colour variation (ΔE): 0.56 residual gloss: 64%			
<b>Technical Remarks</b> Good residual gloss and low colour variation (ΔE).			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
<b>QUALIDECO REQUIREMENTS</b> The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).			
Mod_TR_02_rev02 Laboratory Decoral System Date: 12/01/2015 ID Report: TR-NE-12-2015			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	11
	Florida Test		Total duration: 12 months
EXPOSURE PERIOD: FROM: 20/08/2013 TO: 21/08/2014			
LAB ID NUMBER: 31866 POWDER COATING: 8G-039-A005 HEAT TRANSFER FILM: 2105/06 Colour variation (ΔE): 1.29 residual gloss: 72%			
<b>Technical Remarks</b> Good residual gloss and low colour variation (ΔE).			
<b>Technical Opinion:</b> Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
<b>QUALIDECO REQUIREMENTS</b> The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).			
Mod_TR_02_rev02 Laboratory Decoral System Date: 12/01/2015 ID Report: TR-NE-11-2015			