

Suitability for outdoor use of different combinations between **polyurethane Decoral System<sup>®</sup> Powder coatings** and **heat transfer film Decoral System<sup>®</sup>** must be assessed on [www.decoral-system.com](http://www.decoral-system.com). (link: **TESTED FOR OUTDOOR USE**) or contacting our laboratory.

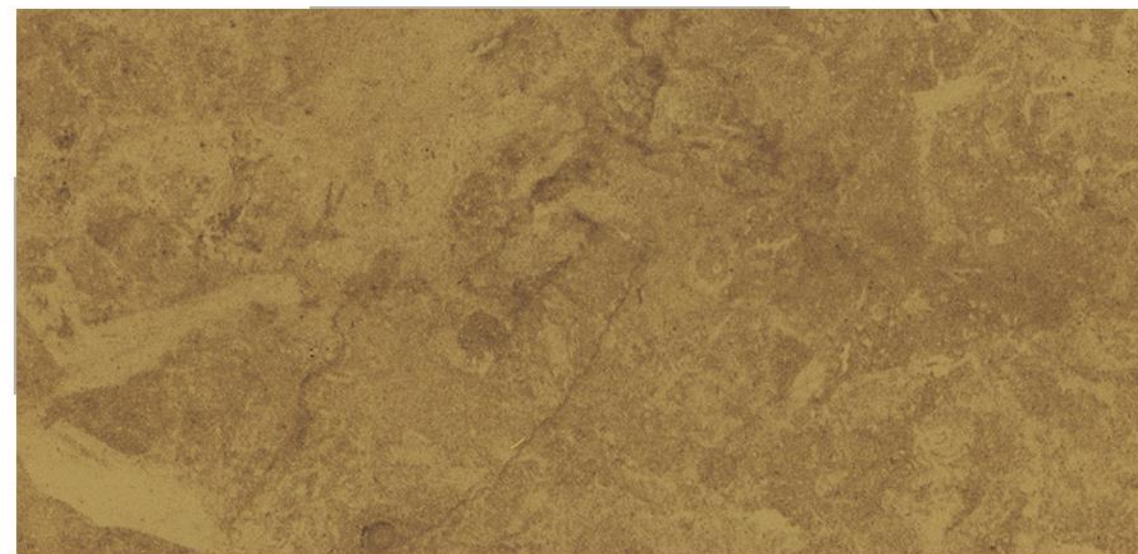
STONES

L'idoneità all'impiego in esterno degli abbinamenti tra **prodotti vernicianti poliuretani Decoral System<sup>®</sup> e film sublimatici Decoral System<sup>®</sup>** dovrà essere valutata sul sito internet [www.decoral-system.com](http://www.decoral-system.com) (alla voce **FINITURE ADATTE PER USO ESTERNO**) oppure contattando il nostro laboratorio.

MRK-005-1105



*Powder Coating: DS-0402S + Heat Transfer Film: 5024/05*



*Powder Coating: DS 726 + Heat Transfer Film: 5024/05*



*Powder Coating: DS 739 + Heat Transfer Film: 5024/05*



*Powder Coating: DS 733 + Heat Transfer Film: 5024/06*



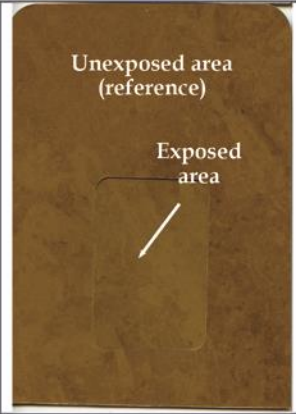
*Powder Coating: DS 426 + Heat Transfer Film: 5024/06*

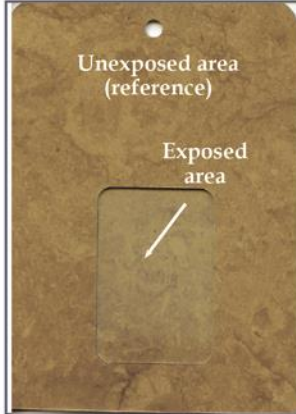


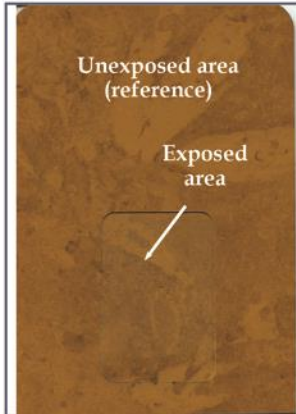
*Powder Coating: 8G-148-A009 + Heat Transfer Film: 5024/06*

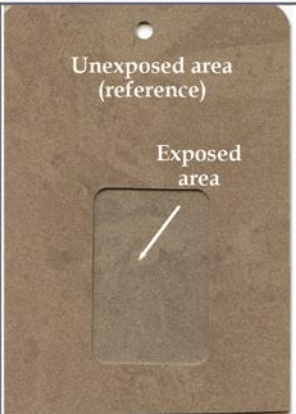


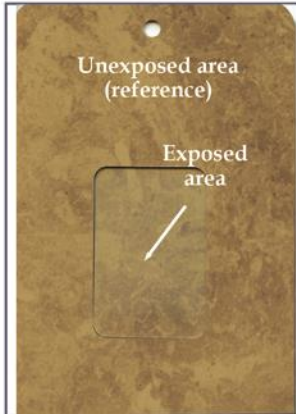
# STONES

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		183	
Laboratory Test	No. 657	Device: QSun3000N	Total duration: 1074 h		
					
LAB. ID NUMBER: 53991 POWDER COATING: DS 733 HEAT TRANSFER FILM: 5024/06 Colour Variation (ΔE): 1,42 residual gloss: 78%					
Technical Remarks Good residual gloss and normal colour variation (ΔE), after 1074 hours.				Technical Opinion: Suitable for OUTDOOR USE	
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.					
Mod_TR_01_rev03 Laboratory Decoral System Date: 30/10/2023 ID Report: TR-IA-183-2023					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		184	
Laboratory Test	No. 657	Device: QSun3000N	Total duration: 1074 h		
					
LAB. ID NUMBER: 53988 POWDER COATING: DS 426 HEAT TRANSFER FILM: 5024/06 Colour Variation (ΔE): 1,98 residual gloss: 60%					
Technical Remarks Sufficient residual gloss and normal colour variation (ΔE), after 1074 hours.				Technical Opinion: Suitable for OUTDOOR USE	
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.					
Mod_TR_01_rev03 Laboratory Decoral System Date: 30/10/2023 ID Report: TR-IA-184-2023					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		182	
Laboratory Test	No. 657	Device: QSun3000N	Total duration: 1074 h		
					
LAB. ID NUMBER: 53975 POWDER COATING: DS 739 HEAT TRANSFER FILM: 5024/05 Colour Variation (ΔE): 1,89 residual gloss: 78%					
Technical Remarks Good residual gloss and normal colour variation (ΔE), after 1074 hours.				Technical Opinion: Suitable for OUTDOOR USE	
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.					
Mod_TR_01_rev03 Laboratory Decoral System Date: 30/10/2023 ID Report: TR-IA-182-2023					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		185	
Laboratory Test	No. 657	Device: QSun3000N	Total duration: 1074 h		
					
LAB. ID NUMBER: 53997 POWDER COATING: BG-148-A009 HEAT TRANSFER FILM: 5024/06 Colour Variation (ΔE): 1,13 residual gloss: 100%					
Technical Remarks Excellent residual gloss and normal colour variation (ΔE), after 1074 hours.				Technical Opinion: Suitable for OUTDOOR USE	
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.					
Mod_TR_01_rev03 Laboratory Decoral System Date: 30/10/2023 ID Report: TR-IA-185-2023					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		181	
Laboratory Test	No. 657	Device: QSun3000N	Total duration: 1074 h		
					
LAB. ID NUMBER: 53972 POWDER COATING: DS 726 HEAT TRANSFER FILM: 5024/05 Colour Variation (ΔE): 1,89 residual gloss: 78%					
Technical Remarks Good residual gloss and normal colour variation (ΔE), after 1074 hours.				Technical Opinion: Suitable for OUTDOOR USE	
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.					
Mod_TR_01_rev03 Laboratory Decoral System Date: 30/10/2023 ID Report: TR-IA-181-2023					